

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70036

Page 2

Wednesday, May 25, 2011 1:03:13 PM

Item ID: D3372-7

Accept



Setup Start



Revision ID:

Stop



Item Name: Slider Body

Start Date: 5/25/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp. -
Stamp

130

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

aml 11/07/15

4 2

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

H 6 PL 11-7-18.

150

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

4 6 PL 11-7-18

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NOTE: Date & initial all entries

Work Order ID 70036

Wednesday, May 25, 2011 1:03:13 PM



Page 3

Item ID: D3372-7	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Slider Body					
Start Date: 5/25/2011	Start Qty: 4.00		Cust Item ID:		
Required Date: 6/10/2011	Req'd Qty: 4.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 Small Fab	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Fabricate D3372-9 using AN6-36A bolt. <input type="checkbox"/> Cut to length, then mill slot when bolt and D3372-7 are assembled as per Dwg D3372.								
				11/07/18					
170 QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00							
				5/10/18					
180 Powdercoat	Fire Red(Ref:4.3.5.10) per QSI005 4.3	0.00							
Powder Coating	Memo	0.00							
	START TIME: 2:15								
	FINISH TIME: 3:15								

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70036

Wednesday, May 25, 2011 1:03:13 PM



Page 4

Item ID: D3372-7

Accept



Setup Start



Revision ID:

Item Name: Slider Body

Stop



Start Date: 5/25/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC3- Inspect Part Finish	0.00							
QC	Memo	0.00				4	0	11/10/12	
Quality Control									
200	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
Packaging	Memo	0.00							
Packaging									
210	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

SB 11/10/12

4

11/10/13
ME
11-10-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, May 25, 2011 1:03:11 PM

Page 1

Work Order ID: 70036



Parent Item: D3372-7



Parent Item Name: Slider Body

Start Date: 5/25/2011

Required Date: 6/10/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A 05.01.18 New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN6-36A

Purchased

No

110

Each

77.0000

1

4



Bolt

SS 11/07/13

Location

Loc Qty

Loc Code

ST343

77

117441

77

M6061T6B1.500X01.25

Purchased

No

160

f

11.3278

0.3833

1.613895

0



6061-T6 Bar 1.50 x 1.25

Location

Loc Qty

Loc Code

MAT004

11.3278

107461

0.9

110936

10.4278

1.62 and 11/07/07

W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	70036
Description: Slider Body		Part Number:	D3372-7
Inspection Dwg: D3372	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.750	+/-0.005	0.750	✓		Vern	GA-01
0.313	+/-0.005	0.312	✓		"	"
2.108	+/-0.010	2.108	✓		H-6	31006
1.50	+/-0.030	1.493	✓		Vern	GA-01
0.63	+/-0.030	0.633	✓		"	"
4.31	+/-0.030	4.308	✓		"	"
1.19	+/-0.030	1.196	✓		"	"
0.613	+/-0.010	0.612	✓		"	"
2.938	+/-0.010	2.938	✓		"	"
1.375	+/-0.010	1.373	✓		"	"
0.200	+/-0.010	0.195	✓		"	"
Ø0.323	+0.005/-0.000	Ø0.325	✓		"	"
0.500	+/-0.010	0.496	✓		D-6	GA-08
0.881	+/-0.010	0.878	✓		D-6	GA-08

Measured by: SA	Audited by: ML	Prototype Approval:	N/A
Date: 11/07/14	Date: 11/07/15	Date:	N/A

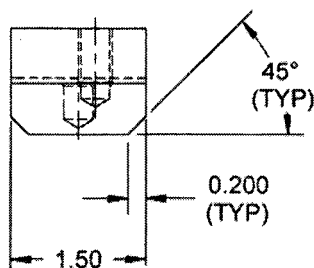
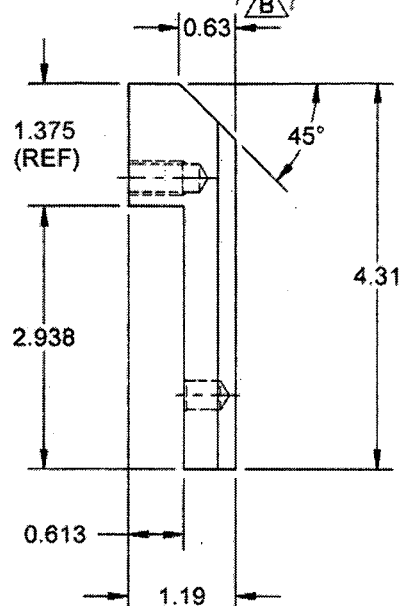
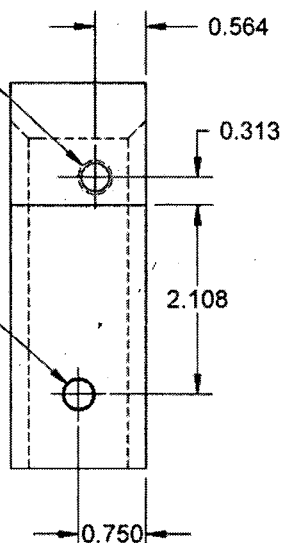
Rev	Date	Change	Revised by	Approved
A	05.04.26	New Issue	KJ/JLM	
B	09.05.04	Dimensions revised	KJ/DD	



DESIGN 15	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 17	APPROVED 18	DRAWING NO. D3372	REV. B SHEET 7 OF 8
DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2

DRILL $\phi 0.332$
("Q" DRILL) x 0.881 DEEP,
THREAD 3/8-24 UNF x 0.600 DEEP

DRILL $\phi 0.323$
("P" DRILL) x 0.500 DEEP
CHAMFER 0.030 x 30°



RELEASED
05/04/23

D3372-7 SLIDER BODY

C211105125

W10: 70036

NOTES:

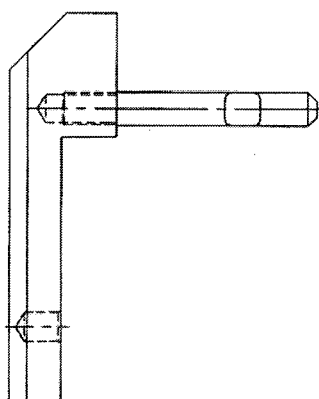
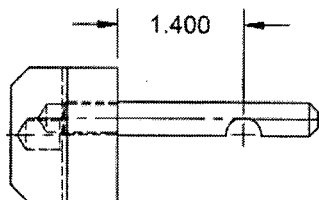
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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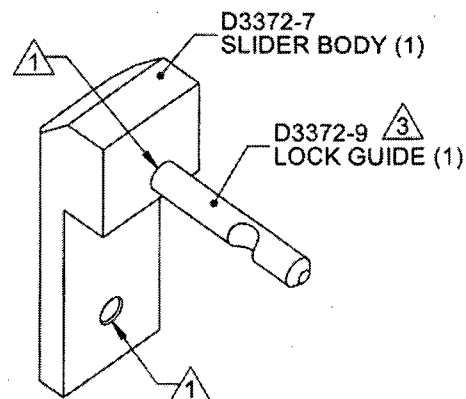


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3372	REV. B SHEET 3 OF 8
DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2



RELEASED

05/04/23



CL11/07/18

W10: 76036

D3372-055 SLIDER ASS'Y

NOTES:

- 1) COVER INSIDE HOLES AND D3372-9 PRIOR PAINTING
- 2) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) APPLY THREADLOCKER LOCTITE 262 ON D3372-9 THREADS PRIOR ASSEMBLY
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

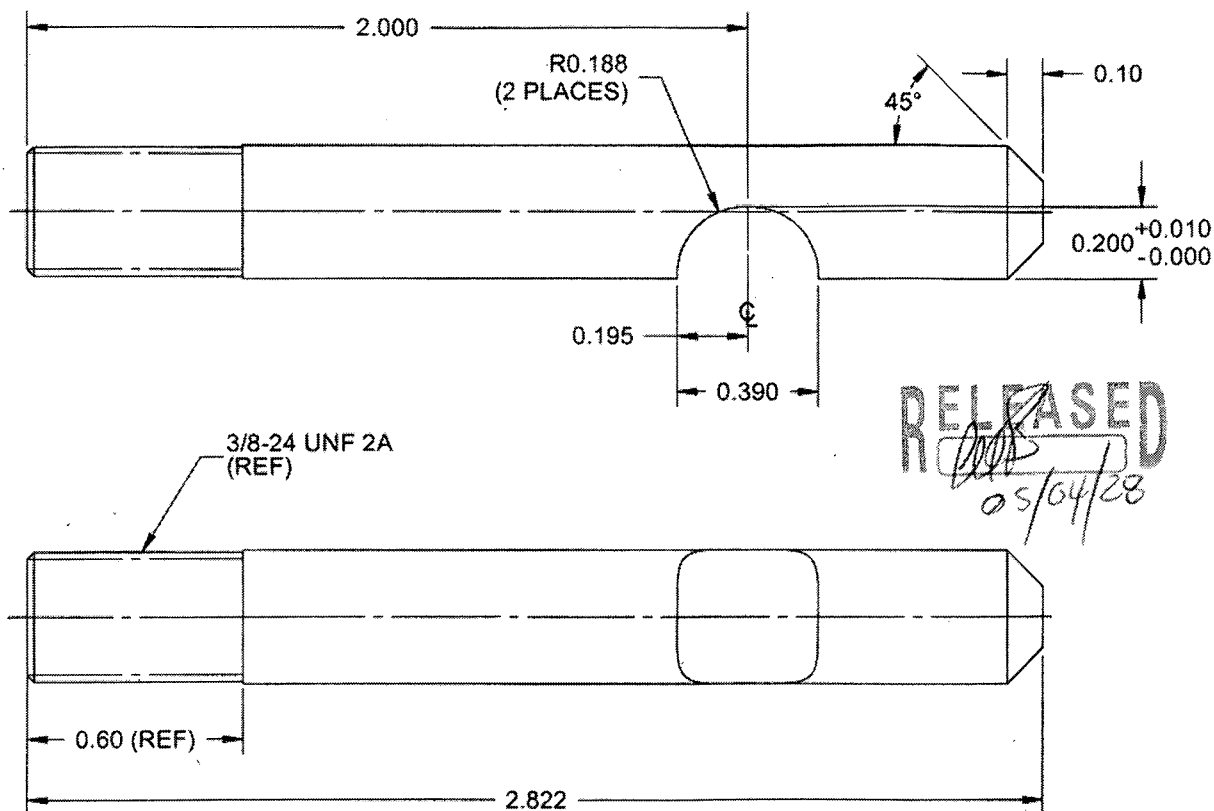
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3372	REV. B SHEET 8 OF 8
DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 2:1

SPECIFICATION CONTROL DRAWING



CL11/07/18
W/O: 70036

D3372-9 LOCK GUIDE

NOTES:

- 1) MATERIAL: AN6-36A BOLT, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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